

Double Barrel Preventative Maintenance Checklist



Annual (once a season) Maintenance Schedule

Cold Feed System

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*

Virgin Conveyor And Screen

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*

Double Barrel Drum Mixer

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*

Baghouse

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*
- Change the oil in the compressor *(if synthetic oil is being used)*
- Change the compressor oil filter
- Replace the air/oil separator element on the compressor
- Clean oil scavenger system in the air compressor

Storage System

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*
- Check the silwalls, cone and liner thickness *(with an ultra sonic device)*

Recycle System

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*

Rap Conveyor

- Remove, clean, and re-grease all motor bearings *(recommended by the motor manufacturers maintenance instructions)*

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